

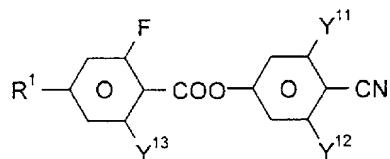
Patent Claims

1. An electro-optical liquid-crystal display comprising a realignment layer, for realigning liquid crystals, and a liquid-crystalline medium of positive dielectric anisotropy,

5

wherein said medium comprises one or more compounds of formula I

10



I

wherein

15

R¹ is H, alkyl having 1 to 7 carbon atoms, alkoxy having 1 to 7 carbon atoms, alkenyl having 2 to 7 carbon atoms, alkenyloxy having 2 to 7 carbon atoms or alkoxyalkyl having 2 to 7 carbon atoms, and

20

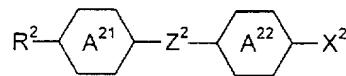
Y¹¹, Y¹² and Y¹³ are each, independently of one another, H or F; and

25

wherein when an electric voltage is applied to said display an electric field is generated which has a component parallel to the liquid-crystal layer for realignment of the liquid crystals.

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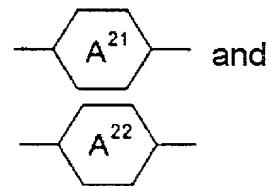
2. A liquid-crystal display according to Claim 1, wherein said medium comprises one or more compounds of formula II:



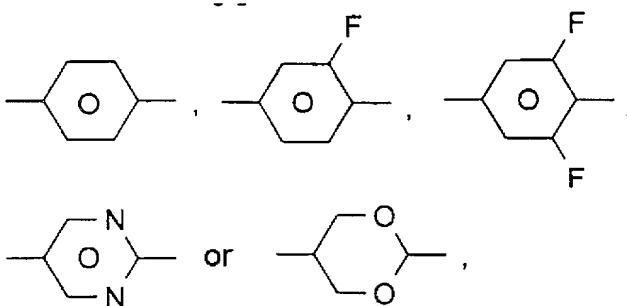
II

wherein

5 R² is alkyl having 1 to 7 carbon atoms,
 alkoxy having 1 to 7 carbon atoms,
 alkenyl having 2 to 7 carbon atoms,
 alkenyoxy having 2 to 7 carbon atoms
 or alkoxyalkyl having 2 to 7 carbon
10 atoms,

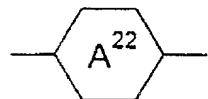


are each, independently of one another,

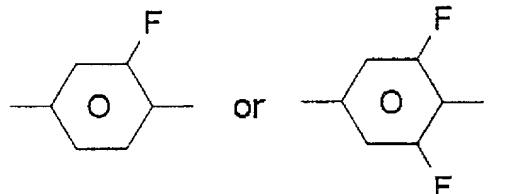


15 and

at least one of



is

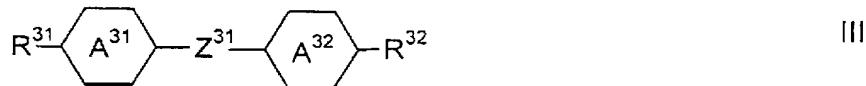


20

X² is F, Cl or CN; and

Z^2 is $-\text{CH}_2\text{CH}_2-$, $-\text{COO}-$, $-\text{CF}_2\text{O}-$ or a single bond.

5 3. A liquid-crystal display according to Claim 1, wherein said medium comprises at least one compound of formula III

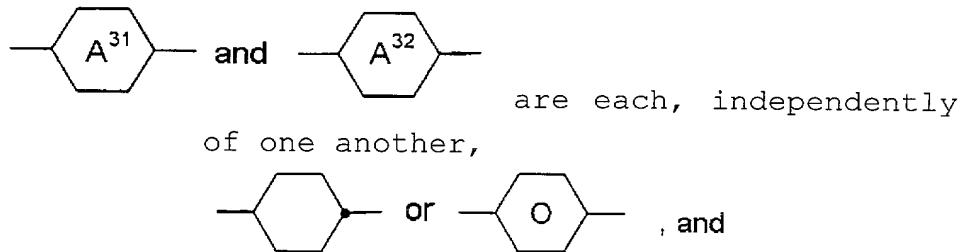


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wherein

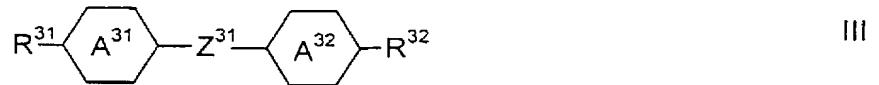
15 R^{31} and R^{32} are each, independently of one another, alkyl having 1 to 7 carbon atoms, alkoxy having 1 to 7 carbon atoms, alkenyl having 2 to 7 carbon atoms, alkenyloxy having 2 to 7 carbon atoms or alkoxyalkyl having 2 to 7 carbon atoms,

20



25 Z^{31} is $-\text{CH}=\text{CH}-$, $-\text{COO}-$, $-\text{CH}_2\text{CH}_2-$ or a single bond.

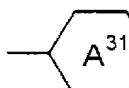
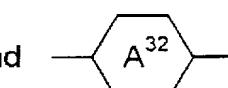
30 4. A liquid-crystal display according to Claim 2, wherein said medium comprises at least one compound of formula III

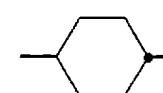
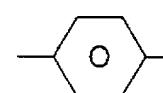


wherein

5 R^{31} and R^{32} are each, independently of one another, alkyl having 1 to 7 carbon atoms, alkoxy having 1 to 7 carbon atoms, alkenyl having 2 to 7 carbon atoms, alkenyloxy having 2 to 7 carbon atoms or alkoxyalkyl having 2 to 7 carbon atoms,

10

 and  are each, independently of one another,

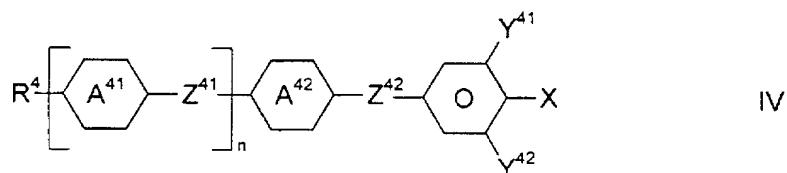
15  or  , and

15

Z^{31} is $-\text{CH}=\text{CH}-$, $-\text{COO}-$, $-\text{CH}_2\text{CH}_2-$ or a single bond.

20

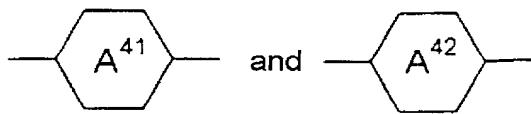
5. A liquid-crystal display according to Claim 1, wherein said medium comprises at least one compound of formula IV



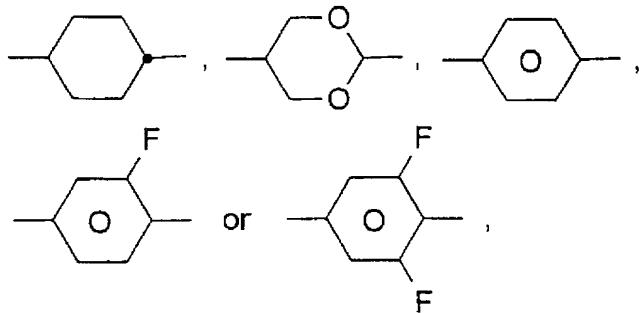
25

wherein

30 R^4 is alkyl having 1 to 7 carbon atoms, alkoxy having 1 to 7 carbon atoms, alkenyl having 2 to 7 carbon atoms, alkenyloxy having 2 to 7 carbon atoms or alkoxyalkyl having 2 to 7 carbon atoms,



5 are each,
independently of one another,



10 ,
 Z^{41} and Z^{42} are each, independently of one another,
 $-CF_2O-$, $-COO-$, $-CH_2CH_2-$ or a single
bond,

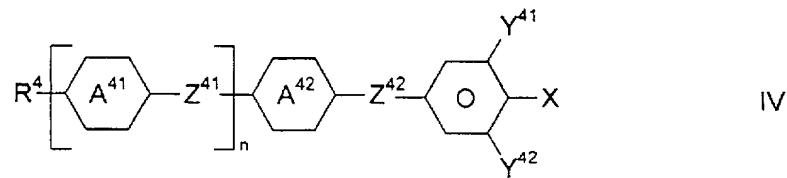
15 n is 0 or 1,

X is OCF_3 , OCF_2H or F ,

20 and

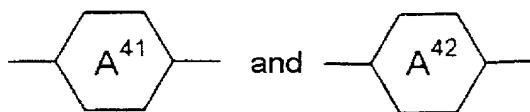
Y^{41} and Y^{42} are each, independently of one another, H or F.

6. A liquid-crystal display according to Claim 2,
25 wherein said medium comprises at least one
compound of formula IV

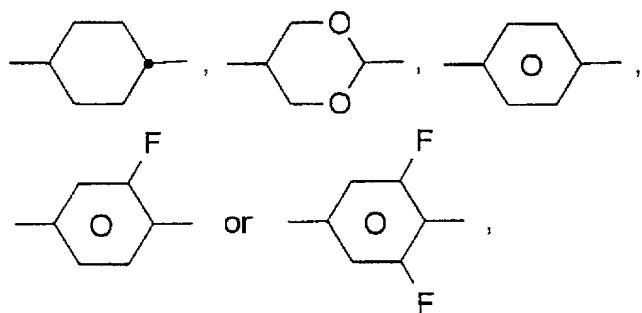


wherein

5 R^4 is alkyl having 1 to 7 carbon atoms,
 alkoxy having 1 to 7 carbon atoms,
 alkenyl having 2 to 7 carbon atoms,
 alkenyloxy having 2 to 7 carbon atoms
10 or alkoxyalkyl having 2 to 7 carbon atoms,



15 are each,
 independently of one another,



20 ,

Z^{41} and Z^{42} are each, independently of one another,
- CF_2O- , - $COO-$, - CH_2CH_2- or a single
bond,

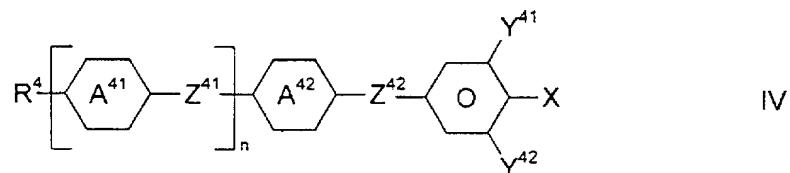
25 n is 0 or 1,

X is OCF_3 , OCF_2H or F,

and

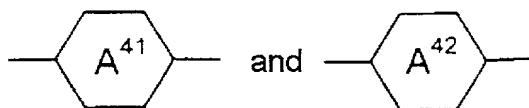
5 Y^{41} and Y^{42} are each, independently of one another,
H or F.

7. A liquid-crystal display according Claim 3,
wherein said medium comprises at least one
10 compound of formula IV

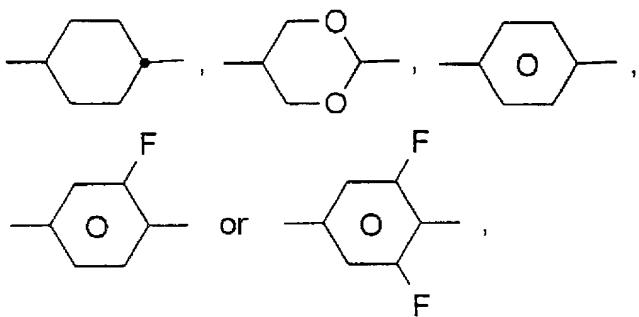


15 wherein

15 R^4 is alkyl having 1 to 7 carbon atoms,
alkoxy having 1 to 7 carbon atoms,
alkenyl having 2 to 7 carbon atoms,
20 alkenyloxy having 2 to 7 carbon atoms
or alkoxyalkyl having 2 to 7 carbon
atoms,



25 are each,
independently of one another,



5 Z^{41} and Z^{42} are each, independently of one another,
 $-CF_2O-$, $-COO-$, $-CH_2CH_2-$ or a single bond,

10 n is 0 or 1,

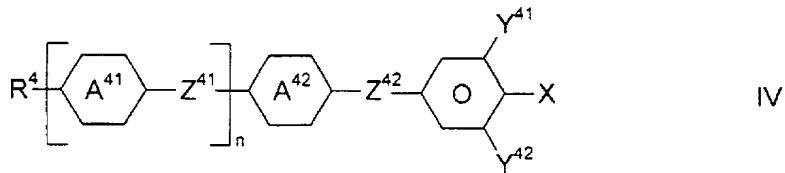
15 X is OCF_3 , OCF_2H or F,

and

20 Y^{41} and Y^{42} are each, independently of one another,
15 H or F.

8. A liquid-crystal display according Claim 4,
wherein said medium comprises at least one compound of formula IV

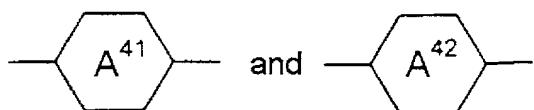
20



wherein

25 R^4 is alkyl having 1 to 7 carbon atoms,
alkoxy having 1 to 7 carbon atoms,
alkenyl having 2 to 7 carbon atoms,
alkenyloxy having 2 to 7 carbon atoms

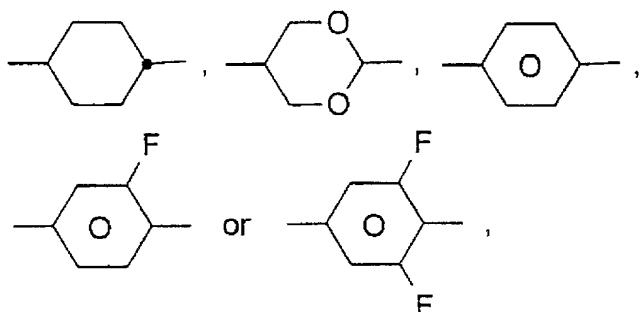
or alkoxyalkyl having 2 to 7 carbon atoms,



5

are each,
independently of one another,

10



15 Z⁴¹ and Z⁴² are each, independently of one another,
-CF₂O-, -COO-, -CH₂CH₂- or a single bond,

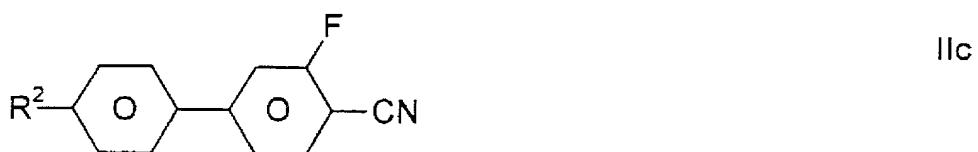
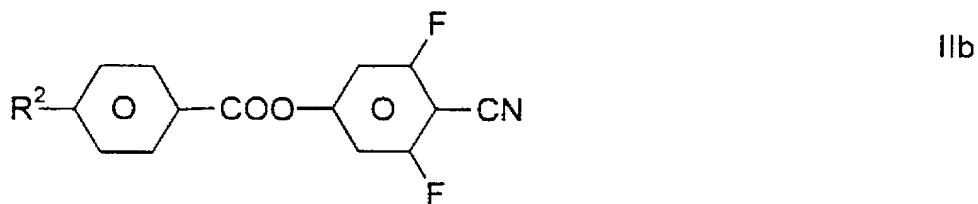
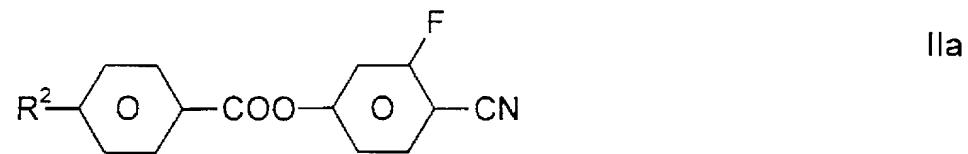
n is 0 or 1,

20 X is OCF₃, OCF₂H or F,

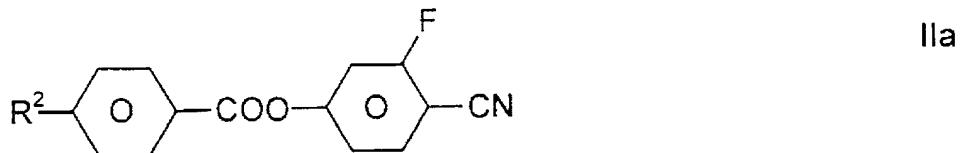
and

25 Y⁴¹ and Y⁴² are each, independently of one another,
H or F.

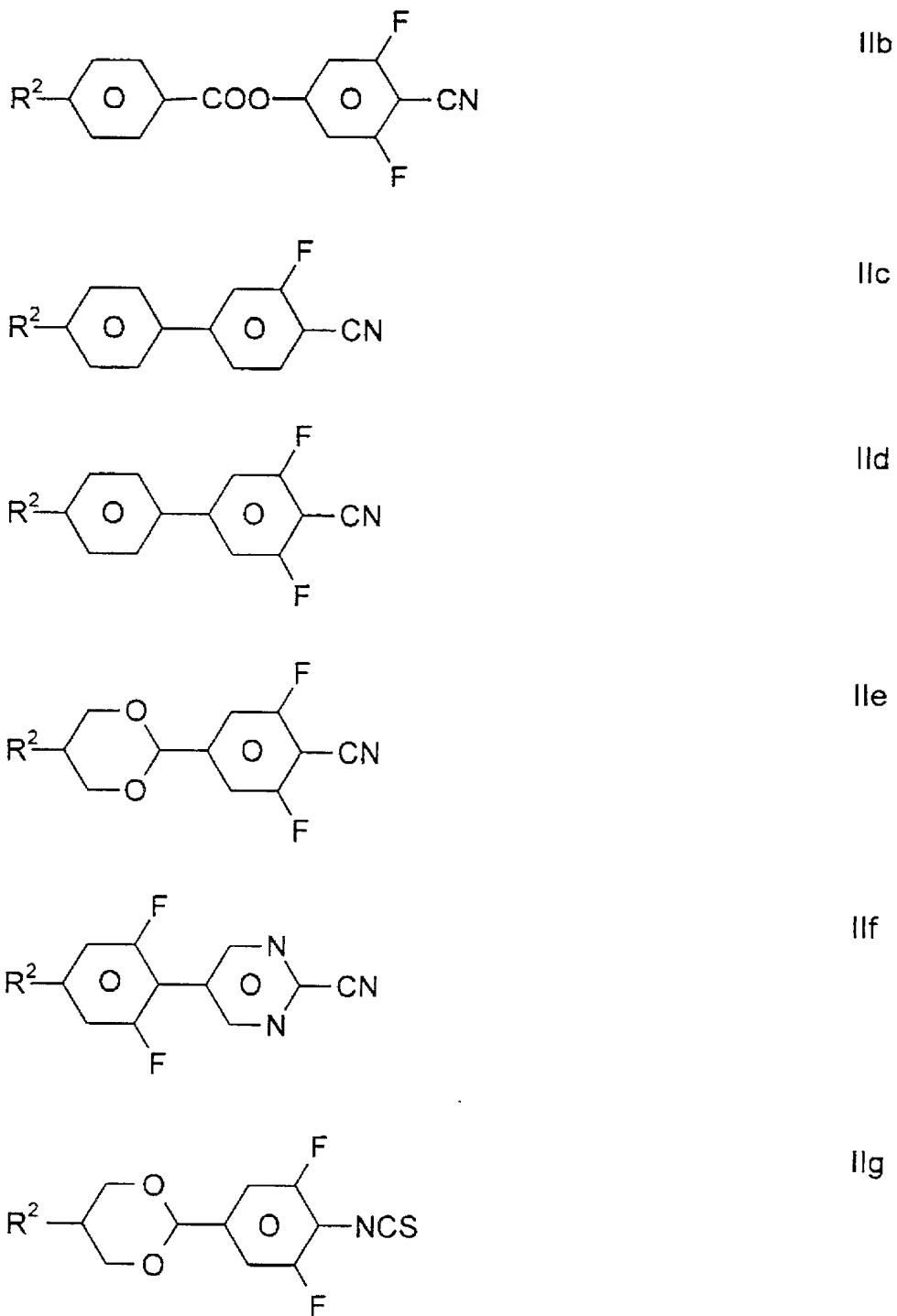
9. A liquid-crystal display according to Claim 2,
wherein medium comprises one or more compounds of
formulae IIIa to IIg

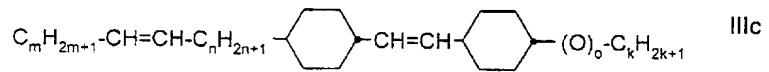
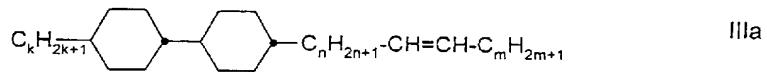


10. A liquid-crystal display according to Claim 4, wherein medium comprises one or more compounds of formulae IIa to IIg



5





wherein

5

k is 1, 2, 3, 4 or 5,

10

m and n are each 0, 1, 2 or 3,

15

m + n is ≤ 5 , and

o is 0 or 1.

12. A liquid-crystal display according to Claim 8,
15 wherein said medium comprises

20

- 1 to 35% of one or more compounds of the formula I,

25

- 3 to 30% of one or more compounds of the formula II,

- 3 to 45% of one or more compounds of the formula III,

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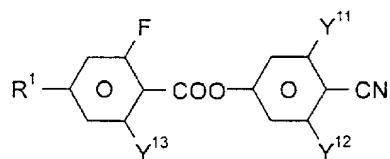
and

- 5 to 60% by weight of at least one compound of the formula IV.

13. A liquid-crystal display according to Claim 1, wherein pixels of the display are addressed by means of an active matrix.

5 14. A liquid-crystalline medium of positive dielectric anisotropy comprising at least two liquid-crystal compounds

10 wherein at least one of said compounds is of formula I



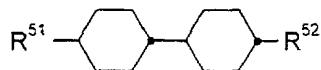
15 wherein

20 R¹ is H, alkyl having 1 to 7 carbon atoms, alkoxy having 1 to 7 carbon atoms, alkenyl having 2 to 7 carbon atoms, alkenyloxy having 2 to 7 carbon atoms or alkoxyalkyl having 2 to 7 carbon atoms, and

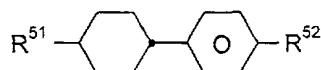
25 Y¹¹, Y¹² and Y¹³ are each, independently of one another, H or F.

30 15. In a method of generating an electro-optical effect using a liquid-crystal display, the improvement wherein a display according to claim 1 is used to generate said effect.

30 16. A liquid-crystal display according to claim 1, wherein said medium additionally comprises one or more compounds of formulae Va and Vb



Va



Vb

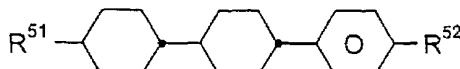
in which R⁵¹ and R⁵² are each, independently of one another, alkyl or alkoxy having 1 to 7 carbon atoms or alkenyl, alkenyloxy or alkoxyalkyl having 2 to 7 carbon atoms,

5

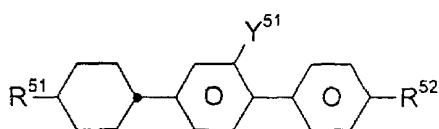
and/or

10

one or more compounds of formulae Vc and Vd



Vc



Vd

in which

15

R⁵¹ and R⁵² independently of one another, are as defined above, and

Y⁵¹ is H or F.

20

17. A liquid-crystal display according to Claim 8, wherein said medium comprises

25

- 2 to 30% of one or more compounds of the formula I,

- 5 to 25% of one or more compounds of the formula II,

30

- 5 to 40% of one or more compounds of the formula III,

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and

- 5 - 5 to 50% by weight of at least one compound of
the formula IV.
- 10 18. A liquid crystal display according to claim 1,
wherein said medium has a birefringence of <0.12,
a flow viscosity at 20° of <30 mm² • s⁻¹, a
resistivity at 20°C of 5 x 10¹⁰ to 5 x 10¹³ Ω • cm,
a rotational viscosity at 20°C of <130 mPa • s, and
a clearing point above 60°C.
- 15 19. A liquid-crystal display according to claim 1,
wherein said medium has a birefringence of 0.05-
0.11.
- 20 20. A liquid-crystal display according to claim 1,
wherein said medium has a flow viscosity at 20°C of
15-25 mm² • s⁻¹.
- 25 21. A liquid-crystal display according to claim 1,
wherein said medium has a resistivity at 20°C of 5
x 10¹¹ to 5 x 10¹² Ω • cm.
22. A liquid-crystal display according to claim 1,
wherein said medium has a rotational viscosity at
20°C of 70-110 mPa • s.
- 30 23. A liquid-crystal display according to claim 1,
wherein said medium exhibits a storage stability
of at least 1000 hours at -30°C.